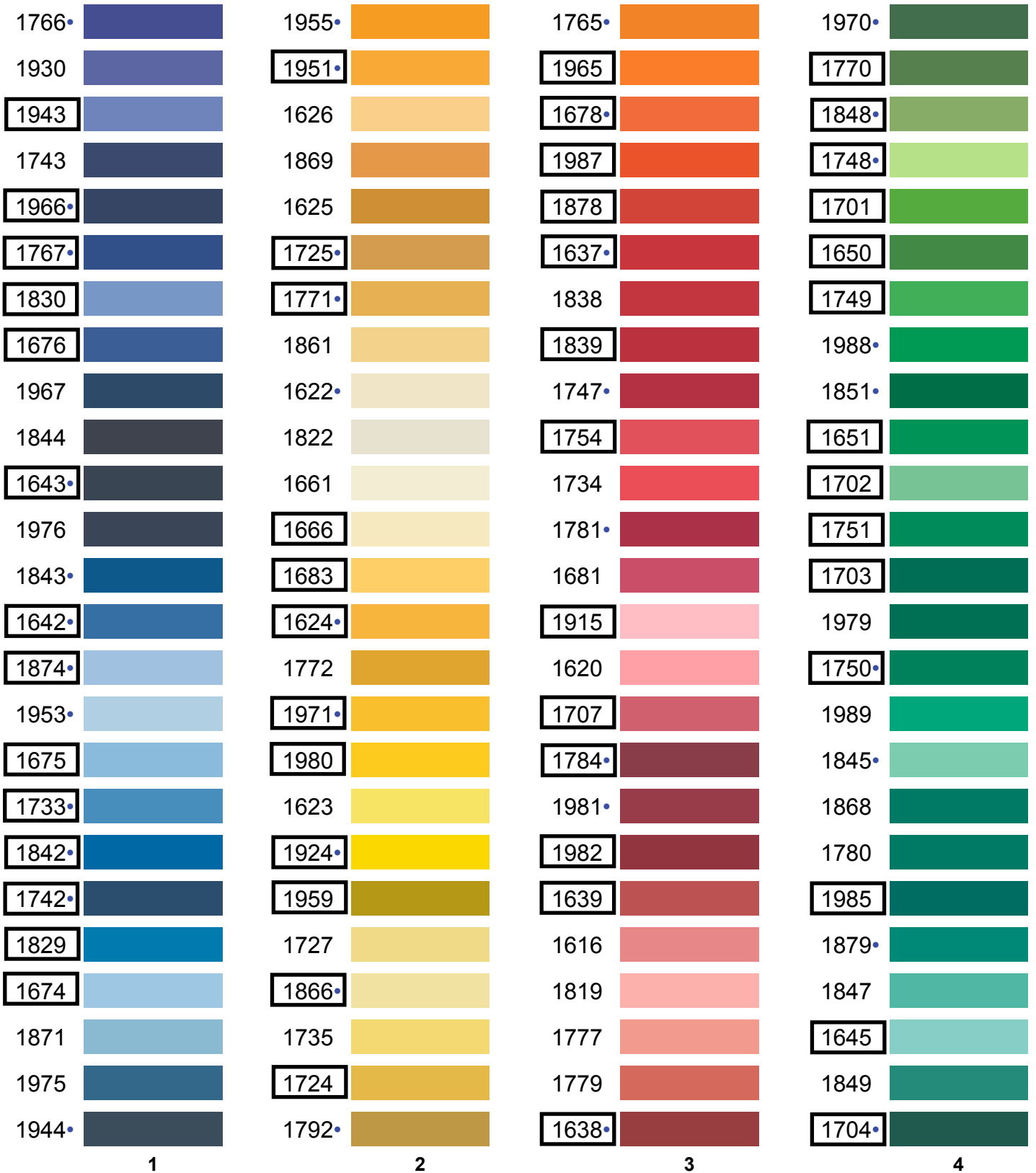


# POLYNEON 100% polyester

While every attempt is made to reproduce thread colors accurately, colors on your monitor or print out may not precisely match actual thread colors.



1

2

3

4

# POLYNEON 100% polyester

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1986•	1776	1635•	1669
1993	1775	1919	1668
1994	1828•	1917•	1969
1816•	1932	1948	1798
1815•	1934•	1782	1999
1786	1797	1835•	1974
1721	1977•	1785	1818
1921•	1827•	1789	1942
1990	1852	1720	1958
1984•	1762	1712	1627
1787	1992	1831•	1997
1783	1896	1719	1983
1788	1695	1911	1731
1710	1893	1834	1887
1709•	1895•	1680	1962
1833	1891	1711	1760
1880•	1694	1632	1652
1633	1892	1963	1996
1631	1888	1964•	1690
1832	1991	1961	1746
1922•	1890	1960	1692
1634	1846•	1761	1713
1630	1799	1628	1941
1933	1685	1671	1998
1722	1677	1764	1836
5	6	7	8

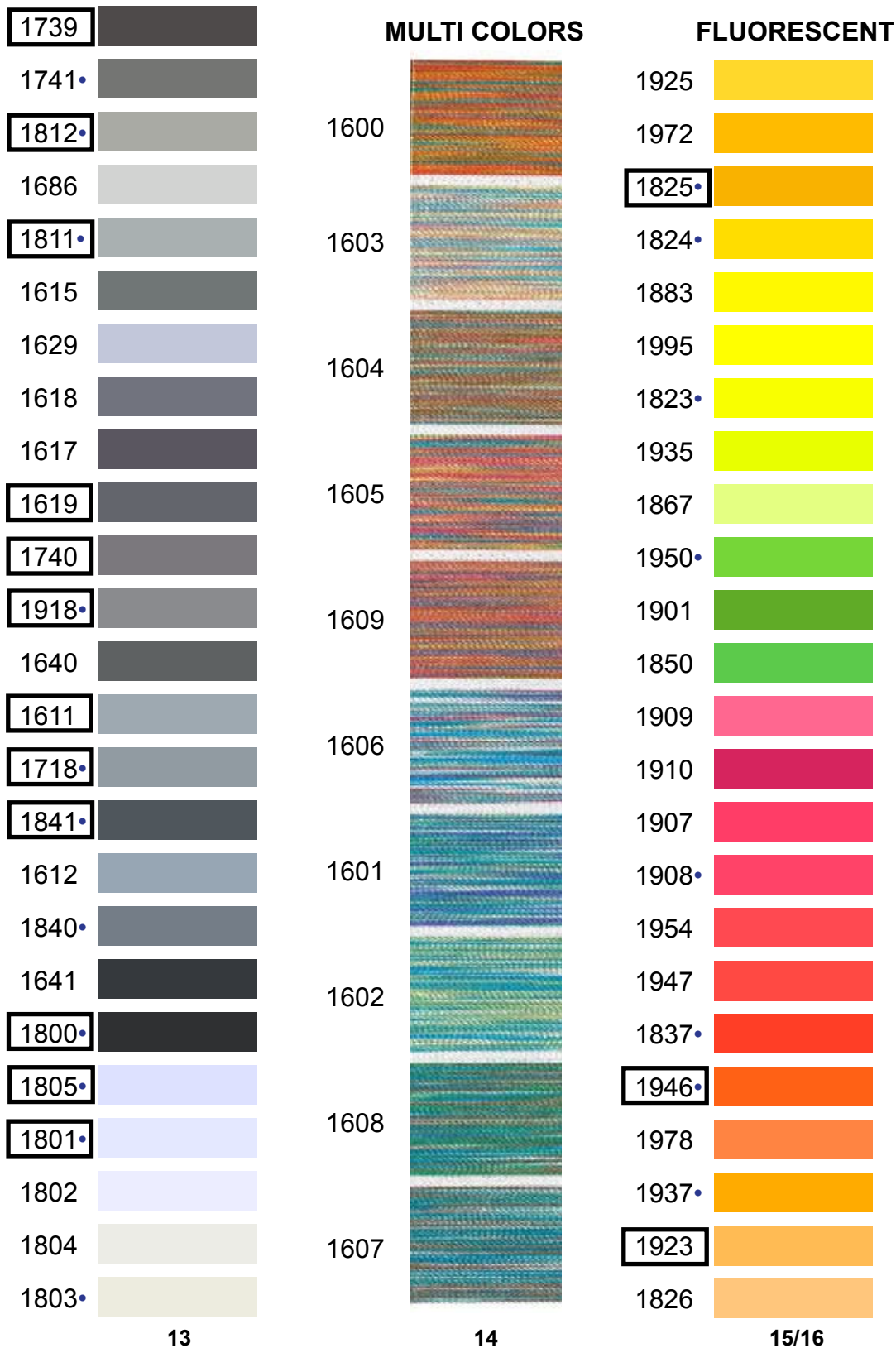
# POLYNEON 100% polyester

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1705		1758		1957		1614	
1904		1657•		1663		1613	
1900		1927		1662		1610	
1647		1726		1862		1687	
1903		1857		1860•		1810•	
1902•		1973•		1886		1689	
1649		1773		1660		1665	
1940•		1870		1854		1664	
1769		1723•		1654		1949•	
1905		1755		1859•		1738•	
1968		1763		1931		1928	
1768		1621•		1682•		1872	
1648		1778		1938		1728•	
1756•		1752		1936		1884•	
1706		1898		1744		1885	
1790		1856		1929		1855	
1796		1753		1736		1906	
1795•		1853		1745		1673•	
1794		1882		1729		1939	
1956•		1653		1656		1684	
1920		1817		1945•		1863	
1809		1820		1659•		1670•	
1759		1952		1926		1672	
1793		1821•		1658		1791•	
1757		1899		1858		1730	
	9		10		11		12

# POLYNEON 100% polyester

While every attempt is made to reproduce thread colors accurately, colors on your monitor or print out may not precisely match actual thread colors.



# POLYNEON 100% polyester

Due to its resistance to \*Chlorine, POLYNEON is the ideal embroidery thread for stonewash items, those with frequent staining or requiring frequent or heavy duty washing/laundry. Recommended for sportswear, swimwear, children's wear, and workwear including hotel, catering and food trade items.

\*Recommendations for chlorine treatment: active chlorine: max. 30° C time of treatment: max. 30 minutes.

## WASHING INSTRUCTIONS:

Never leave damp embroidered items folded or pressed together. Do not tumble dry unless the item has been thoroughly rinsed.

### POLYNEON No. 40

is the standard thickness for all types of embroidery and is available in all colors on the shadecard.

### POLYNEON No. 60

is the finest of all Polyester embroidery threads. Ideal for small letters for monograms, badges and branding and perfect for fine designs or those which require extra clarity. POLYNEON No. 60 is available in the colors marked with • on the shadecard.

## POLYNEON No.40

dtex 135 x 2  
den 120 x 2

Art. No. 918  
10 x 5.000m



Art. No. 919  
10 x 1.000m



65#9 - 75#11

## POLYNEON No.60

dtex 84 x 2  
den 75 x 2

Art. No. 924  
10 x 1.500m



65#9



100% Polyester Filament

max. 20g CL/l  
max. 30°C • max. 30 min

QUALITY  
MANAGEMENT  
Certificate

Voluntary participation in regular  
monitoring according to ISO 9001:2000



Tested for harmful substances  
according Oeko-Tex Standard 100  
Test No. 94.0.7165 • FI Hohenstein

Madeira USA Ltd.  
U.S. Corporate Headquarters

Call Toll-Free: 800-225-3001  
Fax Toll-Free: 800-598-7677

Shipping from locations nationwide

\*\*\* ATTENTION \*\*\*

Madeira guarantees our machine embroidery thread according to the specifications and washing instructions given. Please note these instructions and specifications before attempting to launder, dry clean, press, ect. any embroidered article. As we have no control over such applications, Madeira cannot be held responsible for any damages which could occur if our instructions and specifications are not followed.